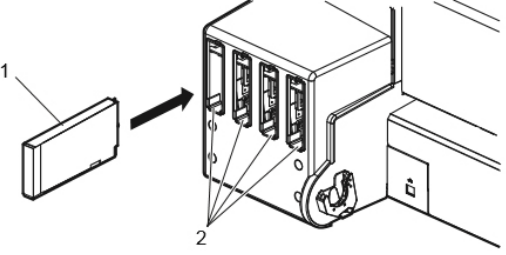
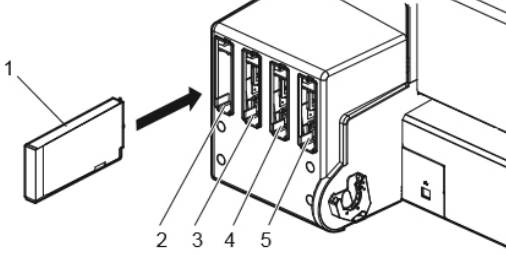


Turn on the printer, it will indicate registration required. Press the ENTER Button to enter the registration code and press ENTER. Once the registration code has been entered, the printer will require you to re-boot it by turning the printer off and then on again.

Head Wash & Ink-Fill



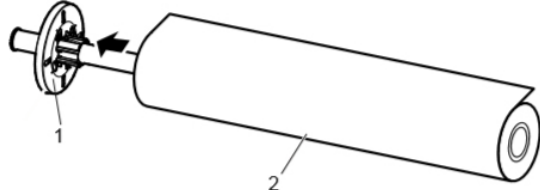
NO.	NAME	NO.	NAME
1	Cleaning Cartridge	2	Ink Cartridge Slots



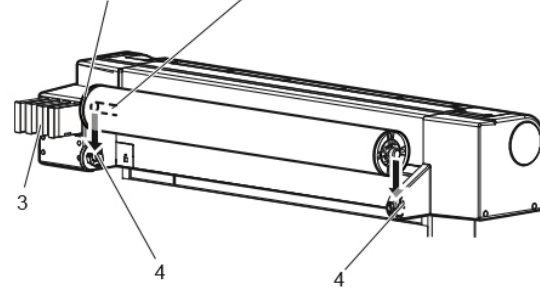
NO.	NAME	NO.	NAME
1	Ink Cartridge	4	Ink Cartridge Slot M
2	Ink Cartridge Slot K	5	Ink Cartridge Slot Y
3	Ink Cartridge Slot C		

Once you re-start the printer, it will prompt you to insert the cleaning cartridges. Once the cleaning cartridges are installed, the initial head wash will begin. This usually takes 5-10 minutes. Follow the instructions displayed on the screen. After the head wash has completed, the printer's control panel display will direct you to insert the ink cartridges. Follow the instruction prompts when doing so.

Installing Media



NO.	NAME	NO.	NAME
1	Fixed Flange	2	Roll Media



NO.	NAME	NO.	NAME
1	Scroller	3	Ink Cartridge Slot
2	Fixed Flange	4	Scroller Receiver

1. Install rolled media onto steel rod scroller so that fixed flange is to the left and movable flange is to the right when roll feeds from over the top.

2. Set the scroller onto the scroll receiver with the fixed flange side facing the ink cartridge slots.

Setup IP Address

To establish communication between your computer and printer, change both to have similar but not identical IP addresses. Instructions vary when using a router. Learn more at <https://techsupport.signwarehouse.com/ip-address/>

Profile Installation and First Print

Download the VJ-54 Profiles from SignWarehouse's Technical Site (<https://techsupport.signwarehouse.com/mutoh-profiles>). Then, add and apply the profiles in the Color Management section of LXi Rip or Flexi Sign. After applying the profiles, send a test print by clicking "Add a Job". Look for the SAi_Color_Tester file found in the "Samples" folder within the SignWarehouse program fold. Click "Send".

PRISMJET VJ-54 SETUP GUIDE

START HERE:

techsupport.signwarehouse.com/vj54-setup-videos/

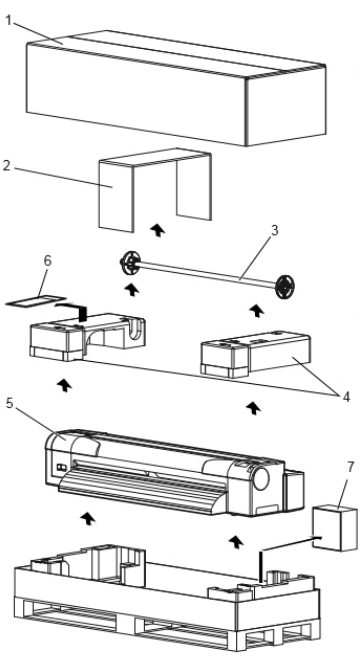
There are videos that can help along with this guide to properly setup your PrismJet VJ-54. These instructions will guide you though proper setup of your new PrismJET VJ-54 Printer and should be used in tandem with recommended maintenance instruction from SignWarehouse's technical site or from Mutoh America. There are a number of variables that could affect the setup process. For additional technical assistance, Contact SignWarehouse Product Support.

Un-Boxing and Assembly

Use the illustrations and instructions below for un-boxing the printer and taking inventory of parts.

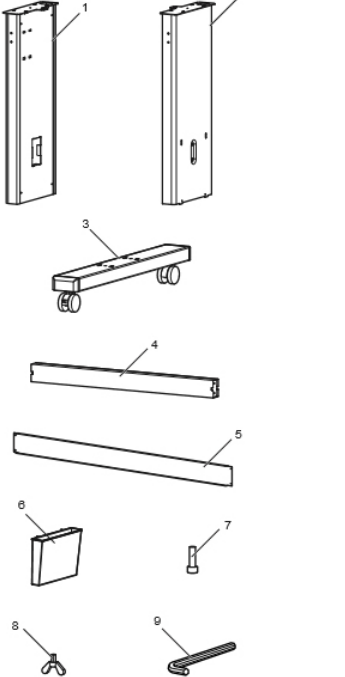
Un-boxing: Carry the box to where you will unpack it. Remove the bands. Open the box and take out the components shown below.

PRINTER BOX




NO.	NAME	NO.	NAME
1	Printer Box	5	Printer Main Body
2	Reinforcement Packing	6	Accessory Bag
3	Scroller	7	Waste Fluid Tank Box
4	Packing Material		

STAND BOX



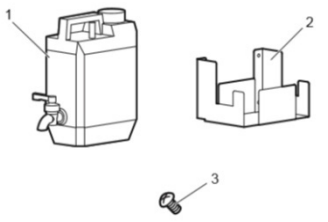
NO.	NAME	QTY
1	Left Support	1
2	Right Support	1
3	Caster Section (Left & Right)	2
4	Central Beam	1
5	Stabilizer	1
6	Book Holder	1
7	Hexagon Socket Head Cap Screw	12
8	Butterfly Bolt	2
9	Hexagonal Wrench	1

ACCESSORY BAG



NO.	NAME	QTY
1	Clean Stick	10
2	Paper Towel	5

WASTE FLUID TANK BOX

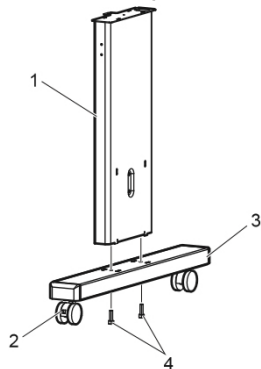


NO.	NAME	QTY
1	Waste Fluid Tank	1
2	Waste Fluid Tank Holder	1
3	Waste Fluid Tank Holder Stabilizing Screws	4

Once all parts are accounted for, follow the instructions and illustrations for assembling the tand and placing the printer. Use two or more people to place the printer on the assembled stand.

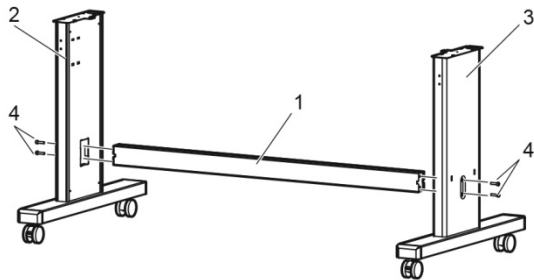
DO NOT TRY LIFTING THE PRINTER ALONE

Assembly



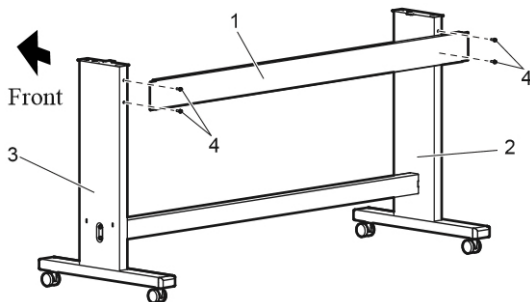
NO.	NAME	NO.	NAME
1	Right Support	3	Caster Section
2	Caster Lock	4	Hexagon Socket Head Cap Screws

1. Attach the right support to the canister. Fasten two hexagon socket head cap screws with the enclosed hexagonal wrench. Repeat process to the left side (leg) of the printer



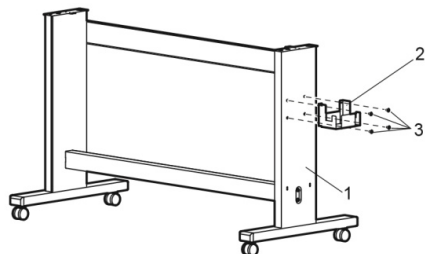
NO.	NAME	NO.	NAME
1	Central Beam	3	Leg (Right)
2	Leg (Left)	4	Hexagon Socket Head Cap Screws

2. Attach the central beam an four hexagon socket head cap screws to the stand's left and right sides (legs). Fasten the hexagon socket head cap screws with the enclosed hexagon wrench and fasten the central beam.

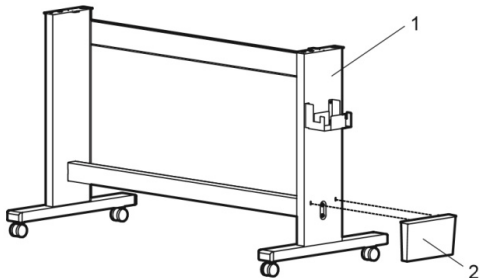


NO.	NAME	NO.	NAME
1	Stabilizer	3	Stand (Right)
2	Stand (Left)	4	Hexagon Socket Head Cap Screws

3. Use 4 hexagon socket head cap screws to attach the Stabilizer to the right and left sides of the stand. Tighten the hexagon socket head cap screws using the hexagonal wrench.



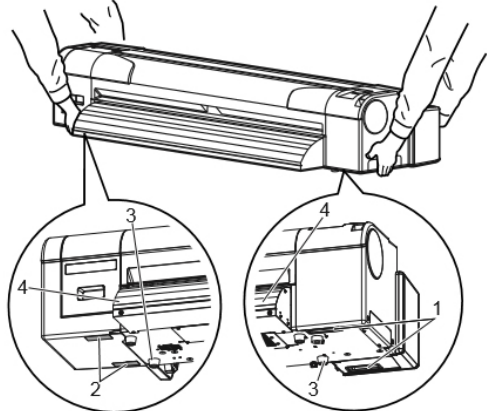
NO.	NAME	NO.	NAME
1	Stand (Right)	3	Waste Fluid Tank Holder Stabilizing Screws
2	Waste Fluid Tank Holder		



NO.	NAME	NO.	NAME
1	Leg (Right)	2	Book Holder

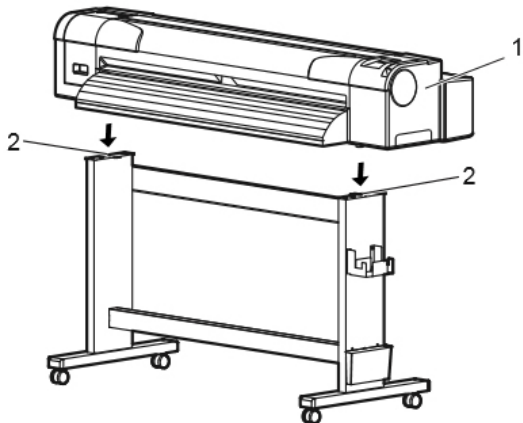
4. Attach the waste fluid tank holder to the upper right side of the stand and the book holder to the lower right side of the stand.

Placement



NO.	NAME	NO.	NAME
1	Grips	3	Rubber Leg Tips
2	Rubber Grips	4	Media Guide

5. Use two or more people to place the printer on the assembled stand. DO NOT TRY LIFTING THE PRINTER ALONE.



NO.	NAME	NO.	NAME
1	Printer Main Body	2	Holes on the Stand

6. Place the product on the stand so that the rear rubber leg tips fit into the holes on the stand.

Software Download

The PrismJET VJ-54 can be controlled through Flexi or LXi Rip software. Both LXi Rip and Flexi are cloud-based programs and must be downloaded from www.saicould.com. Create your SAi cloud account using the activation code received when purchasing your software. Once the account is created, active and download your software. You will have to accept the license agreement. Use the activation code again to license your software.

Mutoh Registration

Go to www.mutoh.com. Under the menu category titled "Support"; click "Printer Registration"; and then, click "Register" to create an account. Choose United States as country, VJ-1324XS as product name, and complete the rest of the fields*. Click "Registration." Follow the prompts and click to "Agree" with terms. Then click "Registration" once again. Once registration is complete, you should receive an email which includes your printer's activation code.

Product Information	Country	United States
	Product Name *	[IR5] VJ-1324XS
	Serial Number *	IR5 U <input type="text"/>
	Dealer Name *	Signwarehouse
User Information	Questionnaire *	Where did you learn about your Mutoh printer? - Please select one -
	Email Address	keith.murphy@gmail.com
Corporate Information	Language	English(en)
	Company Name	Signwarehouse
	Time Zone	(GMT -06:00) US Central Time
	Postal Code	75020
	Company Address	2614 Texoma Dr.
	City	Denison
	State	TX
	Division Name	
	Company Telephone Number	903.886.1010
	Contact Person	keith.murphy

* Note: Serial number can be found on the back of the printer or on the box.